



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-760-217
Job Sheet 183205



Part No: D412-760-217

Job Qty: 1 ea

Part Name: Lightweight Baggage Compartment Protector Floor & Walls



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 42 IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC IPP REV:B 12.10.17 AS PER
ECN12-652 VERF:JLM

Ship Via:

chg 003

21
9-89

SEP 27 2018

See attachment
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/26/18	9/26/18	0.00	0.00	Start Up Stores/Pkg-1	9-89	SEP 21 2018
110	Packaging	1 pcs	9/26/18	9/26/18	0.00	0.00	Packaging1-4	9-89	SEP 27 2018
120	QC	1 pcs	9/26/18	9/26/18	0.00	0.00	QC4	9-89	SEP 27 2018
130	Packaging	1 pcs	9/26/18	9/26/18	0.00	0.00	Packaging3-2	9-89	SEP 27 2018
135	DC	1 pcs	9/26/18	9/26/18	0.00	0.00	DC	9-89	SEP 27 2018
140	QC21-FG	1 Ea	9/26/18	9/26/18	0.00	0.00	QC21	9-89	SEP 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-004-2-6	Insert	36 Ea (36 ea)	90-Start up Operation	5124720
80-004-2-8	Insert	7 Ea (7 ea)	90-Start up Operation	5066876
D3628-5	Washer, Cupped	43 Ea (43 ea)	90-Start up Operation	58455
D3952-3	Placard	1 Ea (1 ea)	90-Start up Operation	5113746
D4640-1	RH Fwd Wall Protector	1 Ea (1 ea)	90-Start up Operation	5111669
D4640-11	Floor Protector	1 Ea (1 ea)	90-Start up Operation	5111889
D4640-13	Door Protector	1 Ea (1 ea)	90-Start up Operation	5111777
D4640-15	Ceiling Protector	1 Ea (1 ea)	90-Start up Operation	5111751
D4640-3	Fwd Wall Protector	1 Ea (1 ea)	90-Start up Operation	5111772
D4640-5	LH Wall Protector	1 Ea (1 ea)	90-Start up Operation	5111836
D4640-7	Aft Wall Protector	1 Ea (1 ea)	90-Start up Operation	5111732
D4640-9	RH Aft Wall Protector	1 Ea (1 ea)	90-Start up Operation	5111788
MS27039-1-04	Screw	36 Ea (36 ea)	90-Start up Operation	5018836
MS27039-1-05	Screw	7 Ea (7 ea)	90-Start up Operation	5018836
MS27039-1-10	Screw	3 Ea (3 ea)	90-Start up Operation	5018834
NAS1149F0363P	Washer	6 Ea (6 ea)	90-Start up Operation	5075380

5594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-004-2-6	36	209	0
	80-004-2-8	7	32	0
	D3628-5	43	584	0
	D3952-3	1	3	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S112576



Part: D412-760-217

Job No: 183205

Serial No/Batch: S112576

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 3, FAA STC SR02492NY 10/09/13, EASA S

D4640-1	1	2	0
D4640-11	1	1	0
D4640-13	1	1	0
D4640-15	1	0	0
D4640-3	1	1	0
D4640-5	1	1	0
D4640-7	1	0	0
D4640-9	1	1	0
MS27039-1-04	36	252	0
MS27039-1-05	7	73	0
MS27039-1-10	3	326	0
NAS1149F0363P	6	614	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 1:53 PM Dart.lajeunesse.marie

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

• COPYRIGHT © 2007 BY DART AEROSPACE LTD •
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
 OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: G

Date: 13.01.03

Change Record

PAGE 1 OF 1

Part Number: D412-760-217

Description: LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR

[illegible]